



THE SENTRY TIMES

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WALKIN' IN A WINTER WONDERLAND

Gone away is the blue bird, but that's okay because there's plenty to keep us busy and warm around here. Our strong sales have continued straight through the holidays, and we expect 2009 to be another excellent year.

While previous issues of the Sentry Times have covered our lines of detectors, this issue focuses on Bascom-Turner's Network Calibration (N-CAL) system, which has proven very useful to our customers for tracking and managing their detector inventories. Even small groups can benefit from the automatic calibration, operational checks, and sensor maintenance that a docking station provides.



We also include an article on methane sensor cleaning, a process exclusive to Bascom-Turner. Using our proprietary boost gas technology, our customers are able to maintain natural gas sensors at peak performance and extend their useful life.

In other news, keep an eye out for our article on advances in pipeline surveillance instrumentation, featuring the Gas-Rover, set to appear in World Pipelines (published in the UK).

And don't forget to see us at upcoming shows: we'll be at the SGA's Spring Gas Conference and Expo March 16-19 in Charlotte; the WEI's Operations Conference March 31-April 3 in Long Beach; the AGA's Operations Conference May 19-21 in Pittsburgh; and the EAPA's Mid-Atlantic Gas T&D Seminar and Expo May 28-29 in Grantville, PA. Hopefully by then things will be a little less white!

Enjoy,
Elizabeth J. Makrides
Editor-in-Chief

PRODUCT FOCUS

N-CAL DOCKING AND REPORTS

Fourteen years ago, Bascom-Turner introduced an Automatic Docking Calibration (D-CAL) station. Our current **Network Calibration (N-CAL)** system benefits from years of experience and feedback, and allows calibration and management of all lines of Bascom-Turner detectors (**Gas-Sentry®**, **Gas-Ranger™**, **Gas-Explorer™** and **Gas-Rover™**) on a single system integrated within a company's data network.



Besides providing automatic calibration and diagnostic pump and sensor tests, the N-CAL system features over 20 reports covering all aspects of managing a company's inventory of detectors. Reports cover office and user assignments, calibration and operation, and service data. The reports can be viewed using N-CAL software, or automatically emailed to supervisors. Nine of the reports available to N-CAL users are briefly outlined below:

REGULATORY COMPLIANCE REPORTS

Average Calibration and Operational Periods							Return to Sub-Menu	
Unit ID	Model No	Avg Time Per Use (Min/Use)	Avg Uses Per Day (Uses/Day)	Avg CAL Period (Days)	Avg Batt. Life (Days)	Office	Person or Truck	
34	RGA-411	5	11	2	24	BT-Knoxville	R. Bowley	
35	RGA-411	5	15	3	6	BT-Hollywood	S. Sarandon	
36	RGA-411	10	47	5	12	BT-Newton	T. Cushman	
38	RGA-411	7	12	2	32	BT-Halifax	V. Thorstein	
39	RGA-411	7	29	5	12	745 BT-Newton	W. Woosley	
40	RGA-411	6	20	5	20	BT-Grenoble	X. LeMarc	
41	RGA-411	9	37	4	15	487 BT-Miami	Y. Cabrera	
42	CO-150	4	21	5	25	517 BT-Norwood	L. Rountree	
43	RGA-411	6	2	0	29	BT-Somerville	Z. Tarshis	
44	RGA-411	10	46	5	7	438 BT-Chapel Hill	A. Bryan	
45	RGA-411	7	19	3	35	935 BT-Washington	B. Obama	

Average Time Between Calibrations and Operational Periods

- Tracks average time between calibrations
- Compiles average operational time per use and per day
- Can be generated for a single office or all offices for a user-specified time period (in one month increments)

Detectors Overdue for Calibration

- Lists all detectors overdue for calibration, based on pre-set time between calibrations (e.g., 30 days)
- Specifies days overdue and assigned office and person/truck
- Can be generated for a single office or all offices

Detectors Overdue for Calibration						Return to Sub-Menu	
Unit ID	Days Overdue	Serial No.	Model No.	Office	Person or Truck		
33	333	0204-052421	VGI-201	BT-Norwood	O. Rivera		
34	288	0204-052422	RGA-411	BT-Knoxville	R. Bowley		
35	310	0204-052423	RGA-411	BT-Hollywood	S. Sarandon		
36	295	0204-052424	RGA-411	BT-Newton	T. Cushman		
37	291	0204-052425	RGA-411	BT-Medford	U. Sinclair		
38	292	0204-052426	RGA-411	BT-Halifax	V. Thorstein		
39	304	0204-052427	RGA-411	BT-Newton	W. Woosley		
40	296	0204-052428	RGA-411	BT-Grenoble	X. LeMarc		
41	302	0204-052429	RGA-411	BT-Miami	Y. Cabrera		
42	308	0204-052430	CO-150	BT-Norwood	L. Rountree		
43	323	0204-052431	RGA-411	BT-Somerville	Z. Tarshis		
44	288	0204-052432	RGA-411	BT-Chapel Hill	A. Bryan		

Last Calibration Date of All Detectors						Return to Sub-Menu	
Unit ID	Last Cal. Date	Serial No.	Model No.	Office	Person or Truck		
33	3/1/2008	0204-052421	VGI-201	BT-Norwood	O. Rivera		
34	3/17/2008	0204-052422	RGA-411	BT-Knoxville	R. Bowley		
35	2/24/2008	0204-052423	RGA-411	BT-Hollywood	S. Sarandon		
36	3/10/2008	0204-052424	RGA-411	BT-Newton	T. Cushman		
37	3/14/2008	0204-052425	RGA-411	BT-Medford	U. Sinclair		
38	3/13/2008	0204-052426	RGA-411	BT-Halifax	V. Thorstein		
39	3/1/2008	0204-052427	RGA-411	BT-Newton	W. Woosley		
40	3/9/2008	0204-052428	RGA-411	BT-Grenoble	X. LeMarc		
41	3/3/2008	0204-052429	RGA-411	BT-Miami	Y. Cabrera		
42	2/28/2008	0204-052430	CO-150	BT-Norwood	L. Rountree		
43	2/11/2008	0204-052431	RGA-411	BT-Somerville	Z. Tarshis		
44	3/17/2008	0204-052432	RGA-411	BT-Chapel Hill	A. Bryan		
45	2/4/2008	0204-052433	RGA-411	BT-Washington	B. Obama		

Last Calibration Date of All Detectors

- Provides date of last calibration for all detectors in use
- Specifies detector serial number, model number and assigned office and person/truck

Last Calibration Data by Unit ID

- Gives quick overview of sensor and pump health (OK-Y/N)
- Lists readings before and after calibration, as well as sensitivities for each sensor
- Specifies calibration gases used (e.g., 50% LEL, system gas)

Last Calibration Data by Unit ID						Return to Sub-Menu	
						Print Report	
Detector Serial Number: 0204-052428		Date Calibrated: 12/6/2006					
Detector Model Number: RGA-411		Time Calibrated (H:M): 8 47					
Detector Calibration Data:					Block Check OK (Y/N): Y		
Sensor	Calibration Gas	Before Cal	After Cal Read	Sensitivity	OK (Y/N)		
LEL	50% LEL	53	50	4767	Y		
CO	100 ppm	87	100	2701	Y		
GAS	Air / Cal Gas	5307	5293	9486	Y		
GAS	System Gas	104	100	2509	Y		
OXYGEN	Air	20.4	20.9	12166	Y		
H ₂ S	25 ppm						
PPM GAS	50% LEL						

MAINTENANCE AND SERVICE REPORTS

Current Sensor Sensitivity									
Unit ID	Unit SN	Last Cal	O ₂ Sens	LEL Sens	GAS Sens	CO Sens	H ₂ S Sens	PPM Sens	
25	0204-052413	3/15/2008	12149	3132	2278	4286			
26	0204-052414	3/9/2008	14426	3837	2171	2215			
28	0204-052416	3/17/2008	15356	4024	1888	2085			
30	0204-052418	2/25/2008	10578	3687	2285	2109			
31	0204-052419	2/15/2008	11709	4235	2131	2141			
32	0204-052420	3/15/2008	11626	2307	2340	2237			
33	0204-052421	2/1/2008	9791	3626	2095	2335			
34	0204-052422	3/17/2008	9609	1806	2055	2778			
35	0204-052423	2/24/2008	11543	1452	2144	2613			

Current Sensor Sensitivity

- Summarizes sensitivities for all applicable sensors (LEL, GAS, CO, O₂, H₂S, PPM) across all detectors
- Also provides date of last calibration for each detector

Detectors Requiring Immediate Service

- Shows serial numbers of detectors across all offices requiring service (as determined at most recent calibration)
- Recognizes sensor or pump problems and calculates time left in warranty period

Detectors Requiring Immediate Service												
Unit ID	Serial No.	Model No.	Pump OK	MS OK	MS Warr Days Left	OX OK	OX Warr Days Left	CO OK	CO Warr Days Left	HS OK	HS Warr Days Left	
382	0204-052746	RGA-411	Y	Y	-1457	Y	-1457	N	597		0	
444	0204-052808	RGA-411	Y	Y	-1457	Y	-1457	Y	-1457		0	
542	0204-052906	RGA-411	Y	N	-1457	Y	-1457	Y	-1457		0	
624	0204-052988	RGA-411	Y	N	-1457	Y	-1457	Y	-1457		0	
777	0252-053534	RGA-411	Y	N	-1041	Y	-1041	N	-1041		0	
950	0523-056193	RGA-411	Y	Y	-142	Y	-142	N	-142		0	
1044	0523-056286	RGA-411	Y	N	-142	N	-142	N	-142		0	
1055	0523-056297	RGA-411	Y	Y	-142	Y	-142	Y	-142		0	
1134	0523-056376	RGA-411	Y	Y	-142	Y	-142	N	-142		0	

Service History by Unit ID Number				
Unit ID Number: 111	Return to Sub-Menu			
Unit Serial Number: 0204-052492	Unit Model Number: RGA-411			
Date Serviced: 6/21/2004	Factory Repair: Y	Technician: BJ		
Components Serviced	Y/N	Warranty	Old Serial Number	Replacement Serial No.
Batteries Changed	Y	N		
Pump Cleaned	Y			
MS Sensor Replaced	Y	Y	4000404-3162	
OX Sensor Replaced	N	Y		
CO Sensor Replaced	N	Y		
HS Sensor Replaced				
Comments: CAL&TEST...				

Service History by Unit ID

- Shows all repair records for each detector
- Individual repair records include date, technician, summary of work done, including old and replacement sensor serial numbers where applicable, and any comments

INVENTORY AND MANAGEMENT REPORTS

Active Detectors by Office

- Shows all active detectors assigned to a given office
- Tracks serial number, detector model, and person or truck to which the detector is assigned

Active Detector Data				
Detector ID	Serial No.	Model No.	Assigned to Office	Assigned to Person/Truck
9	0204-052397	RGA-612	BT-Norwood	R Hurd
16	0204-052404	VGA-321	BT-Norwood	F Finnerty
25	0204-052413	RGA-411	BT-Norwood	M Nguyen
33	0204-052421	VGA-201	BT-Norwood	O Riera
42	0204-052430	CO-150	BT-Norwood	L Rountree
58	0204-052446	RGA-411	BT-Norwood	L Lovett
73	0204-052454	RGC-301	BT-Norwood	M Etheridge
79	0204-052460	VGA-411	BT-Norwood	J Appleseed
87	0204-052468	RGI-201	BT-Norwood	C MacLaren
94	0204-052475	EGI-201	BT-Norwood	N Zakem
118	0204-052499	RGA-612	BT-Norwood	R Greenhalge
125	0204-052506	CO-150	BT-Norwood	S Axelrod
134	0204-052515	CGA-411	BT-Norwood	B Field

Assignment History by Unit ID				
Unit ID	Assigned to Person/Truck	Assignment Date	Hour	Minute
26	A. Rooney	2/27/2002	15	50
26	B. Gregory	7/30/2002	8	8
26	J. Foxworthy	5/19/2003	7	27
26	G. Ciampi	6/4/2003	13	47
26	Spare	11/11/2003	13	34
26	F. Williams	2/25/2004	11	13
26	R. Charles	9/3/2004	10	50
26	T. Williams	9/7/2004	9	11
26	J. DiMaggio	12/13/2004	13	0
26	D. DiMaggio	6/21/2005	9	25
26	Loaner	12/6/2005	10	25
26	R. Williams	3/31/2006	11	26
26	R. James	10/6/2006	11	6

Assignment History by Unit ID

- For a given detector, tracks current assignment (person or truck) as well as all previous assigned users
- Tracks date and time of all assignment changes

N-CAL users can also search records by unit ID, detector serial number, person or truck (i.e., assigned user) or office. **If you would like more information about any of these reports or other functionalities available to N-CAL users, please contact us at 1-800-225-3298.**

SENSOR BOOSTING WITH N-CAL

By George Champey

Catalytic sensors, used widely in the natural gas industry, are robust and easy to install and calibrate. These sensors depend for their performance on the oxidation of combustible vapors and gases on a catalytically active surface. Catalytic activity can be degraded by adsorption of various airborne impurities. Potential catalyst poisons include chlorinated organics, sulfur containing compounds, airborne lead, and compounds of some metalloids, particularly silicon.

Bascom-Turner methane sensors are not significantly affected by chlorides or sulfides because of their composition and operating temperature. Airborne lead concentrations have been reduced essentially to zero ever since lead compounds were removed from gasoline. What remains as a potential poison is silicon derived from commercial silicones with an appreciable vapor pressure.

Silicon inhibits oxidation of methane on a catalytic sensor. The effect is cumulative, that is, some loss of catalyst activity occurs each time a sensor is exposed to silicones. However, Bascom-Turner has developed a proprietary process which treats a sensor in a detector and restores its activity. The process involves heating in a cleansing gas, commonly referred to as "boost gas," followed by a short conditioning step to stabilize the sensor at its new, higher activity. Boosting and conditioning take less than three minutes and can be carried out automatically while a detector is being calibrated in a docking station.

Boosting is most effective if done regularly starting when a sensor is first put into service. The optimal frequency for boosting is about twice a month. An example of what can be expected from boosting is offered by sensors deployed in New England and boosted about twice a month. The sensitivity of a sensor can be expressed by

$$\text{Gain} = (\text{Constant}) * (\text{Reading}) / (\text{Concentration})$$

where the constant is determined by calibration. Typically, the gain is a number in the low thousands, for example 3885 in one specific case. Over the next 27 months, the gain of this sensor, as determined by calibration, had a low value of 3510, a high value of 4082, and over all declined by less than 5%. To put this in context, sensors with gains in the mid-1500's are still reliable. It is clear that boosting during docking calibration helped maintain sensors at peak activity and extended their useful life.



Give your sensors a boost. Boosting Bascom-Turner methane sensors significantly improves sensor life, and can be done automatically when calibrating a detector using a Bascom-Turner docking station.

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